



## STANDARD BLISTER PACKS

“BABUSCHKA” TYPE

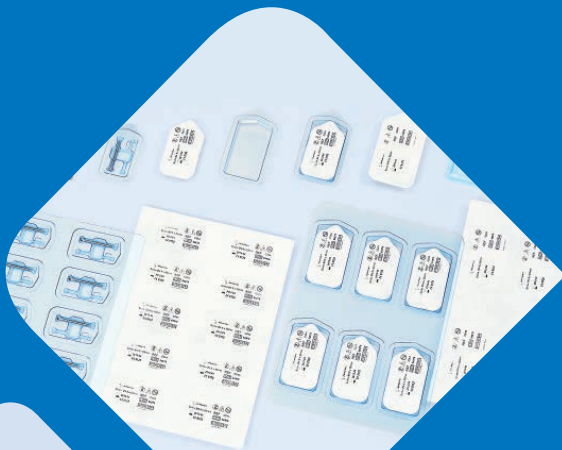
validated according to ISO 11607

## The benefits of the Babuschka blister pack:

- Faster availability
- Available as single blister or sheets of multiples
- The material thickness and quality can be adapted to individual needs
- Die-cutting contours and seal edges are predefined, which means lower validation costs
- The interior geometry can be adapted to the product
- Comprehensive validation documentation according to ISO 11607
- More economical thermoforming, die-cutting and sealing tools
- Can also be used with our MRP system



## Fast availability and economical tools




Find matching package now with Blister finder.

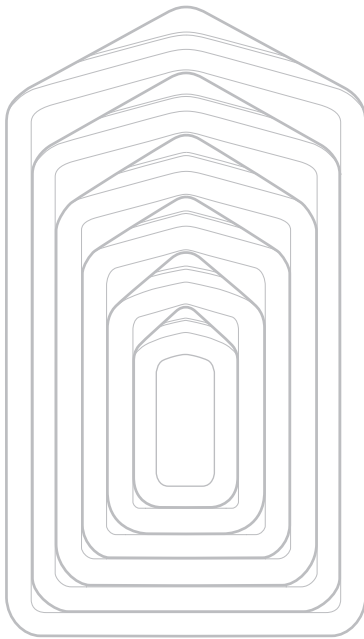
Manually to the right or online via QR code, or at [www.medipack.ch/blisterfinder/en](http://www.medipack.ch/blisterfinder/en)



## Blister finder



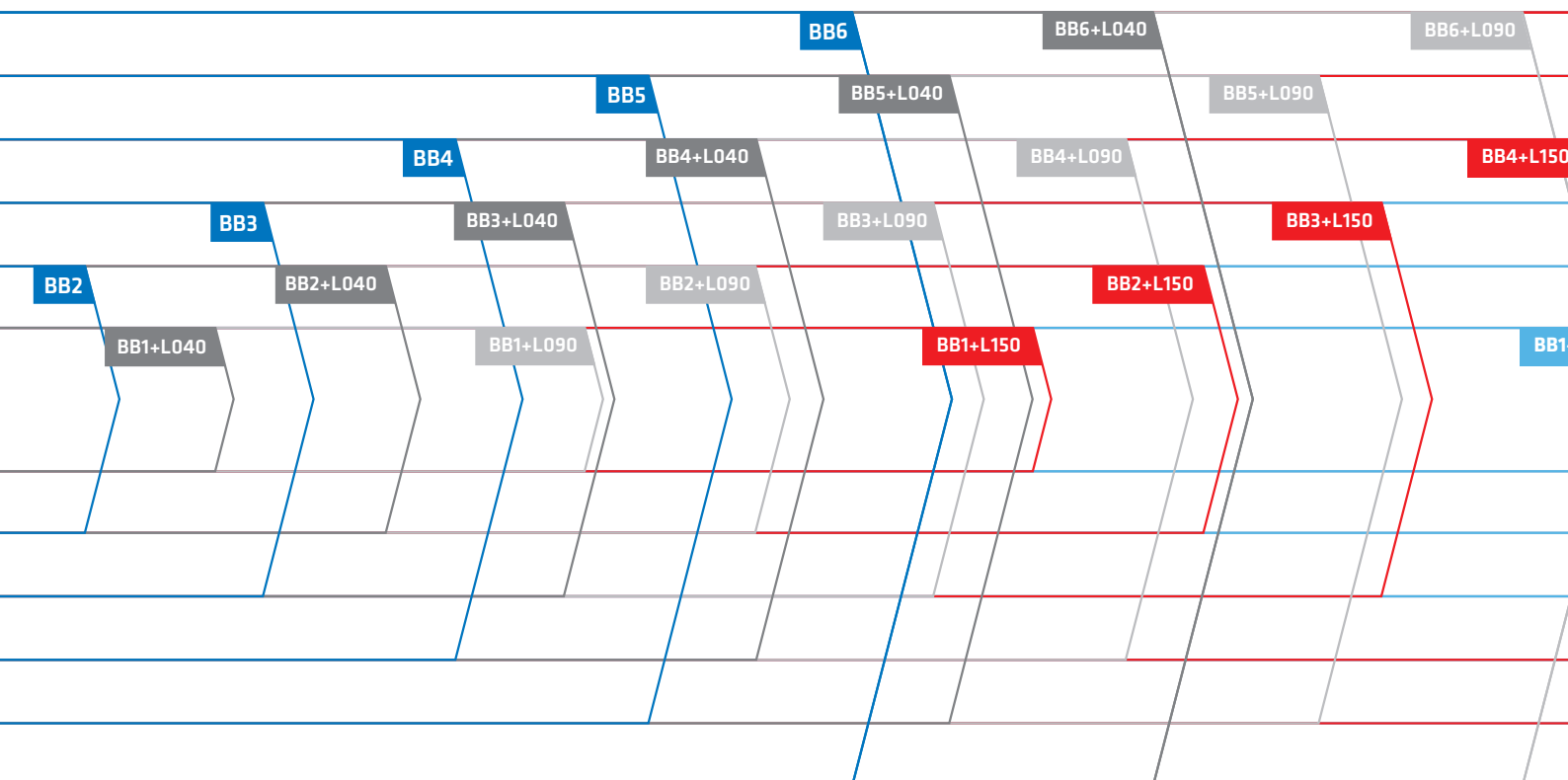
## Babuschka blister in mm



Clever design – each smaller blister serves as inside blister for the outside blister.

	Internal dimensions	External dimensions	Sheet format	Qty. cavities per sheet
<b>BB1</b>	19.5 × 44.0	35.0 × 67.5	225.0 × 310.0	21-fold
<b>BB2</b>	36.0 × 69.0	52.0 × 94.0	225.0 × 310.0	10-fold
<b>BB3</b>	53.0 × 95.5	69.0 × 121.5	225.0 × 310.0	6-fold
<b>BB4</b>	70.0 × 123.0	86.0 × 150.0	225.0 × 310.0	4-fold
<b>BB5</b>	87.0 × 151.5	103.0 × 179.5	225.0 × 460.0	4-fold
<b>BB6</b>	104.0 × 180.5	120.0 × 210.0	225.0 × 460.0	3-fold
<b>BB1+L040</b>	19.5 × 84.0	35.0 × 107.5.0	225.0 × 240.0	10-fold
<b>BB2+L040</b>	36.0 × 109.0	52.0 × 134.0	225.0 × 342.0	6-fold
<b>BB3+L040</b>	53.0 × 135.5	69.0 × 161.5	225.0 × 342.0	4-fold
<b>BB4+L040</b>	70.0 × 163.0	86.0 × 190.0	225.0 × 342.0	3-fold
<b>BB5+L040</b>	87.0 × 191.5	103.0 × 219.5	240.0 × 390.0	3-fold
<b>BB6+L040</b>	104.0 × 220.5	120.0 × 250.0	130.0 × 260.0	1-fold
<b>BB1+L090</b>	19.5 × 134.0	35.0 × 157.5	225.0 × 342.0	7-fold
<b>BB2+L090</b>	36.0 × 159.0	52.0 × 184.0	225.0 × 342.0	5-fold
<b>BB3+L090</b>	53.0 × 185.5	69.0 × 211.5.0	225.0 × 342.0	4-fold
<b>BB4+L090</b>	70.0 × 213.0	86.0 × 240.0	225.0 × 290.0	2-fold
<b>BB5+L090</b>	87.0 × 241.5	103.0 × 269.5	240.0 × 342.0	2-fold
<b>BB6+L090</b>	104.0 × 270.5	120.0 × 300.0	130.0 × 310.0	1-fold

Test here which blister is suitable for your product.  
We will be happy to advise you and find the right pack

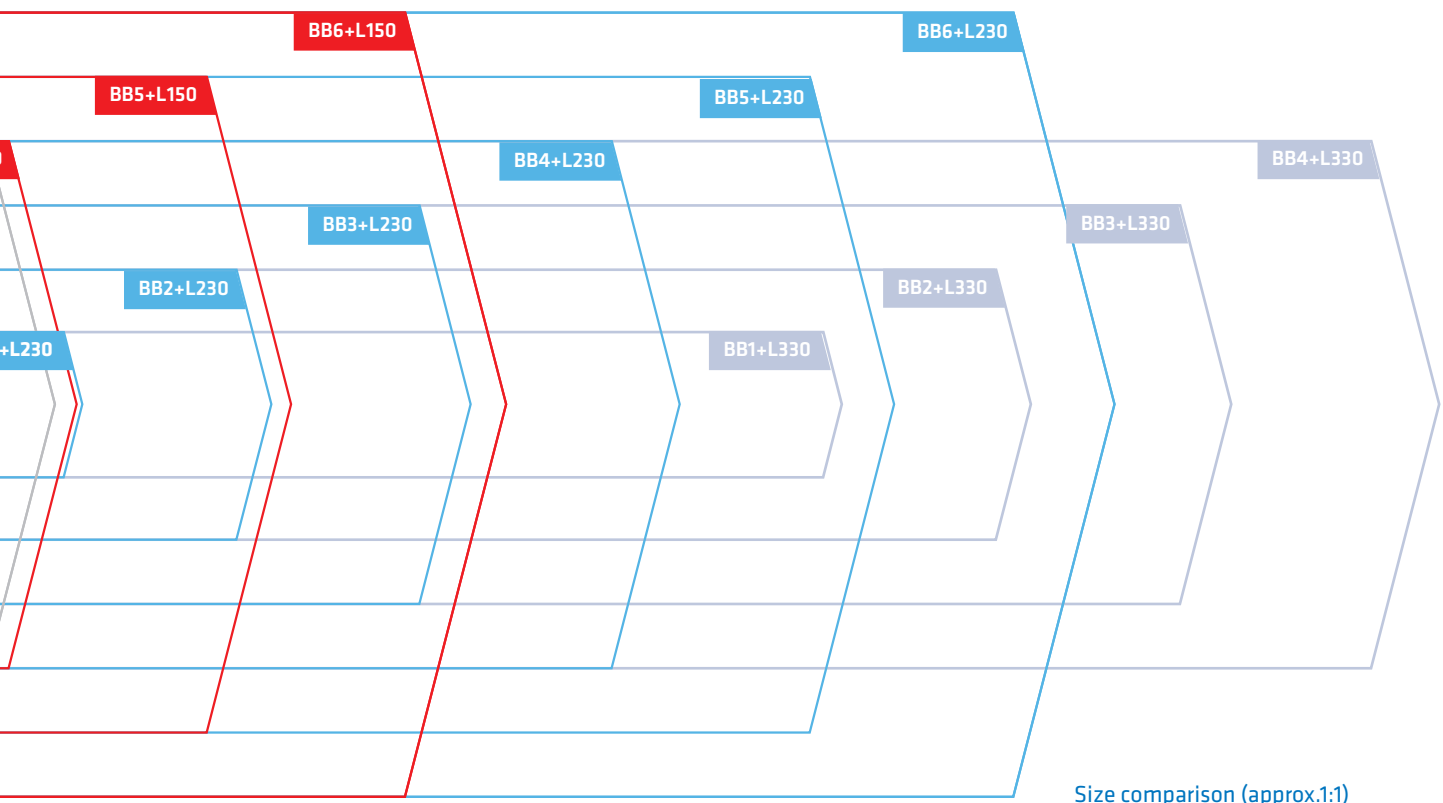


## Height systems in mm

	Internal dimensions	External dimensions	Sheet format	Qty. cavities per sheet
<b>BB1+L150</b>	19.5 × 194.0	35.0 × 217.5	240.0 × 342.0	6-fold
<b>BB2+L150</b>	36.0 × 219.0	52.0 × 244.0	225.0 × 342.0	3-fold
<b>BB3+L150</b>	53.0 × 245.5	69.0 × 271.5	240.0 × 342.0	3-fold
<b>BB4+L150</b>	70.0 × 273.0	86.0 × 300.0	225.0 × 342.0	2-fold
<b>BB5+L150</b>	87.0 × 301.5	103.0 × 329.5	240.0 × 390.0	2-fold
<b>BB6+L150</b>	104.0 × 330.5	120.0 × 360.0	130.0 × 370.0	1-fold
<b>BB1+L230</b>	19.5 × 274.0	35.0 × 297.5	180.0 × 342.0	4-fold
<b>BB2+L230</b>	36.0 × 299.0	52.0 × 324.0	225.0 × 390.0	3-fold
<b>BB3+L230</b>	53.0 × 325.5	69.0 × 351.5	240.0 × 390.0	3-fold
<b>BB4+L230</b>	70.0 × 353.0	86.0 × 380.0	225.0 × 390.0	2-fold
<b>BB5+L230</b>	87.0 × 381.5	103.0 × 409.5	240.0 × 460.0	2-fold
<b>BB6+L230</b>	104.0 × 410.5	120.0 × 440.0	130.0 × 450.0	1-fold
<b>BB1+L330</b>	19.5 × 374.0	35.0 × 397.5	140.0 × 420.0	3-fold
<b>BB2+L330</b>	36.0 × 399.0	52.0 × 424.0	255.0 × 460.0	3-fold
<b>BB3+L330</b>	53.0 × 425.5	69.0 × 451.5	240.0 × 475.0	3-fold
<b>BB4+L330</b>	70.0 × 453.0	86.0 × 480	225.0 × 490.0	2-fold

	1	2	3	4	5	6
<b>No. 1</b>	10.0	15.0	20.0	-	-	-
<b>No. 2</b>	11.5	16.5	21.5	31.5	-	-
<b>No. 3</b>	13.0	18.0	23.0	33.0	43.0	-
<b>No. 4</b>	14.5	19.5	24.5	34.5	44.5	54.5
<b>No. 5</b>	16.0	21.0	26.0	36.0	46.0	56.0
<b>No. 6</b>	17.5	22.5	27.5	37.5	47.5	57.5

packaging solution.



“Babuschka” inner blister No. 2 for four different screws and standard outer blister No. 3, each made of PETG, sealed with Tyvek®



## Blister packs of the type “Babuschka”: Validated, fast availability and economical tools

### The benefits are obvious

The standard assortment of Babuschka type blister packs with six sizes that fit inside one another and six different height systems was developed so that customers can introduce their product on the market at short notice and without a lot of testing effort. The sealing and die-cutting contours are predefined, but the interior geometry and the choice of materials can be adapted to the respective requirements, as needed. Proportional contribution to the comprehensive qualification documentation (excluding validation with the product) and the low tool costs make this system particularly attractive.

The standard assortment system can be used in combination with individual blisters as well as sheets of multiples (MRP system).

#### MRP

The products are inserted into the blister as multiples, the blister is sealed with a single sealing lid, and then cut into singles on a die-cutting machine.



The inner geometry can be optimally adapted to the product.



## Standardised size to match your application needs

Fast availability, a variety of possibilities, cost-efficient.

### **Validated blister packs, “Babuschka” type: The product is protected and securely packed.**

The interior geometry can be optimally adapted to the product, so it can be securely and safely transported.

Die-cutting contours and seal edges are predefined, to be able to have recourse to validation documentation (according to ISO 11607). A stability check of 5 years was verified. Only a sterilisation validation and performance test with your products must still be carried out. To supplement the existing validation we also offer transport tests according to ISTA 2A with your products.

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